



# REACHING THAT DESIRED CHARACTER

#### DO EVERYTHING POSSIBLE WITH BONA

Bring your floor vision to life. Our oil system enables you to bring out the unique character, whether you're looking to achieve a fresh minimalism of white broad planks, a contemporary take on classic parquet, or a look that's as unique as you are. The Bona Oil System enables you to create your own wood story.

- ✓ Complete portfolio
- Endless possibilities
- ✓ Solutions and support

With Bona's complete range of wood floor solutions, anything is possible. From professional tools and machines and expert guidance, to a wide array of customisable oils, we have everything you need. Whether you want to achieve unique creative effects, or prolong the beauty of wood floors, Bona has it all.



Oiled wooden floor 25 boards • 245 followers



The warmth and natural beauty of wood



Design trends: herringbone



Create atmosphere: cool,



### NATURAL SOLUTIONS FOR HEALTHY FLOORS

Bona's complete range of oils are renewable, made using raw vegetable materials and contain exceptionally low levels of VOC. Their high oil content and minimal solvent content ensure a high degree of saturation, for healthy floors and long-lasting protection. Bona oils are mainly based on linseed, castor and safflower. Natural wood preservers with very quick/good drying behavior due to polyunsaturated fatty acids. Bona Oils are cobalt and MEKO free.



Thanks to their low solvent content, Bona oils are low in odour and can even be used for application on children's toys, making them better for the environment, for the home and you.



#### LINSEED

Derived from the ripe seeds of the flax plant, this golden oil penetrates deep into the pores of the wood. Linseed is a natural wood preserver and creates a very quick drying behavior. The yellowing properties are reduced by unsaturated fatty acids.



#### **CASTOR**

Pressed from castor beans, castor oil is colourless, odourless and has a low level of viscosity. Very low yellowing tendency.



#### **SAFFLOWER**

The oil of the safflower thistle contains polyunsaturated fatty acids. This nonconjugated oil is non-yellowing.





#### **BONA SUSTAINABILITY**

All Bona products and solutions are developed with a focus on minimal environmental impact and improved indoor air quality to ensure a safe, clean, healthy working and living environment.

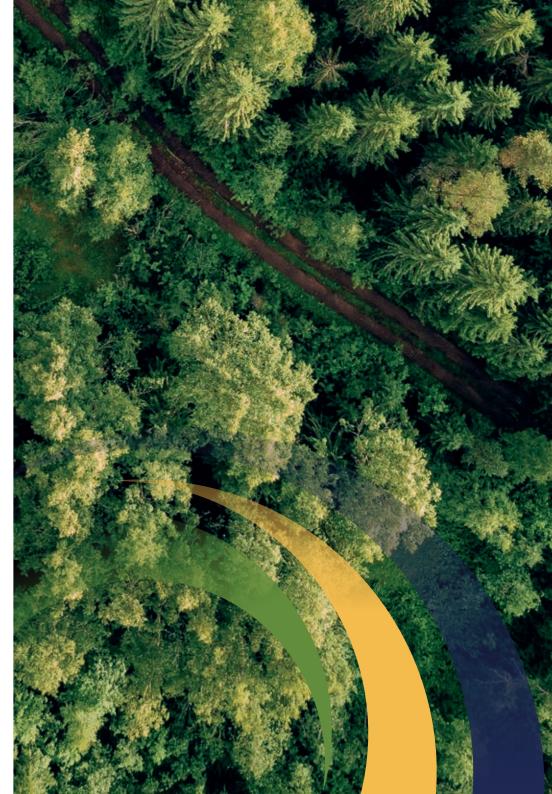






From solvent-free products and dust-free sanding, to the development of materials from natural resources, we believe in providing care and protection that extend beyond the floor.



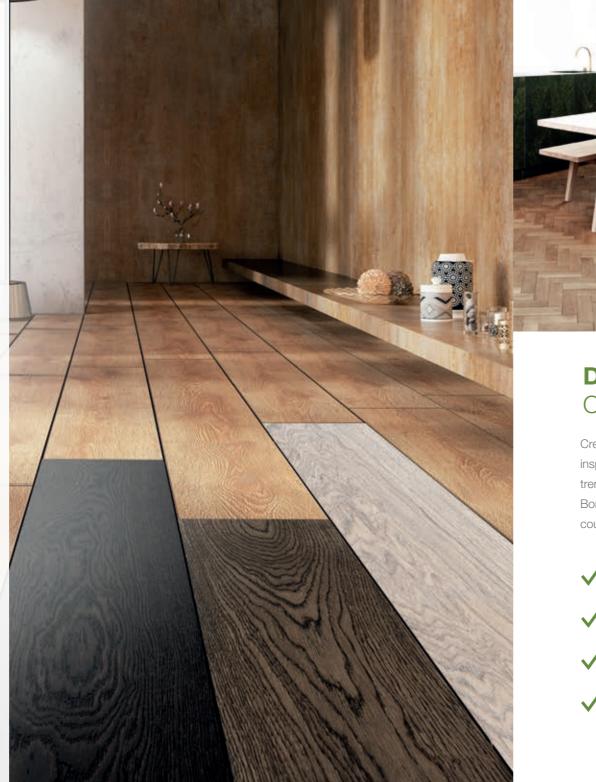


# From inspiration to completion

#### SOLUTIONS THROUGH EVERY STEP FOR EVERY SURFACE TYPE

Whatever the surface, whatever your desired result, Bona's innovative oil system has everything you need to bring out the unique character of your wood floor. Our complete range of oils and effect creating solutions, combined with machines and easy to follow process steps, ensure optimal surface results. Bona brings creativity to life.

- Inspiration and guidance
- Crafting the optimal surface
- ✓ Mantenance and care



### **DESIGNING** THE OPTIMAL TREATMENT

**DESIGN** 

Create that unique desired surface. Bona offers inspiration and advice based on the latest wood floor trends. From Scandinavian light to dark two tone effects, Bona oils can be combined or customised to create countless tones and effects to suit any environment.

- Gloss

### **CRAFTING** THE PERFECT SURFACE

With a full portfolio of professional tools and machines, as well as coatings and colours, Bona enables you to craft with confidence. Combined with our innovative Bona Brush Technology, the Bona Oil System gives you the power to transform existing wood and parquet floors into unique surfaces. Backed by straightforward treatment steps and guidance, you can be sure of a fantastic result, whatever the challenge.

CRAFT

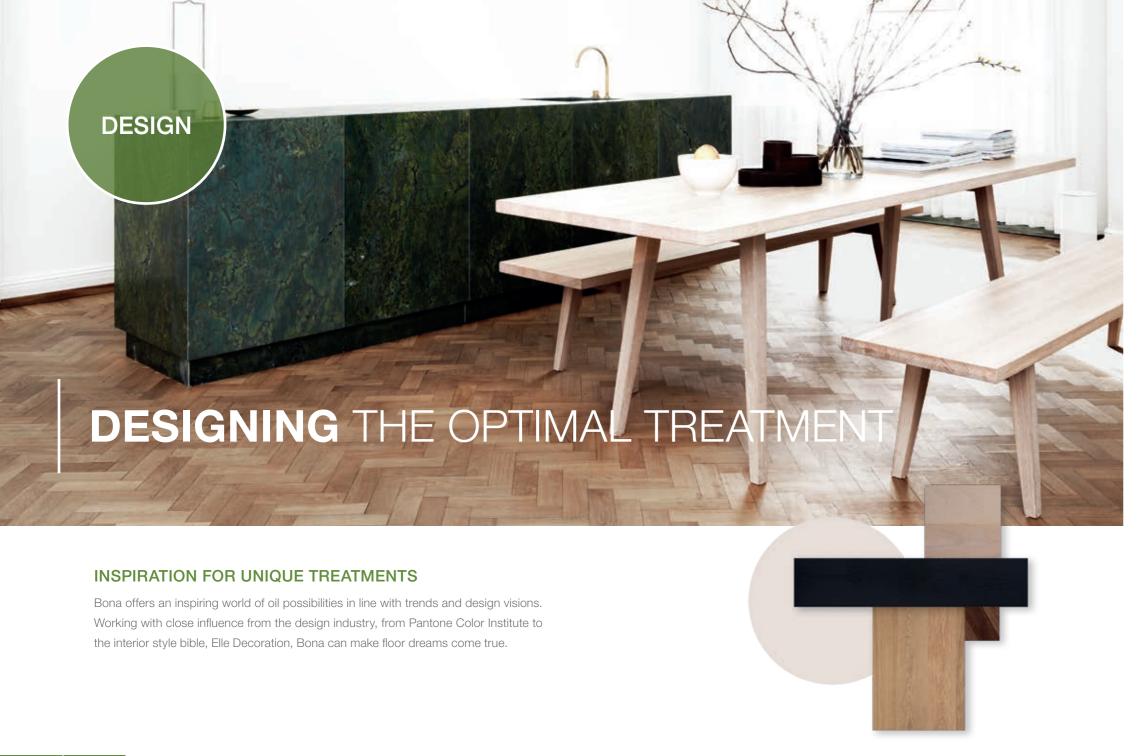
- ✓ Tools and support
- ✓ Simple and effective
- ✓ Safe results

### **CARING** FOR LONGER FLOOR BEAUTY

With a complete lifecycle approach, Bona develops care solutions specifically made for wood floors. This allows you to not only refresh but also revive and restore wood surfaces. Using our range of products, from daily cleaning to deep, effective dirt removal and floor maintenance couldn't be easier.

CARE

- ✓ Revive and refresh
- Hassle-free maintenance
- Cleaner, fresher floors



#### TONING EFFECTS

From two-tone contrasts, to eye-catching, contemporary two colour effects, the unique formulas in the Bona oils, enables you to combine and contrast colours for endless creative possibilities.

✓ Wood floor character

✓ Unique contrasts





#### **TEXTURE**

Bona Brush Technology involves wire brush attachments that remove the soft wood tissue, adding depth and texture to the wood's surface. The brushes creates a soft organic touch and brings out the authentic wooden feel.

✓ Organic touch

✓ Material authencity

#### GLOSS

Whether it's a high shine surface or subtle lustre you want to achieve, Bona coatings enable you to create unique surfaces with lasting beauty.

✓ Protects and enhances

✓ From authentic matte to high gloss



# YOUR CHARACTER, YOUR FLOOR

#### **COLOURS WITH ENDLESS PERSONALITIES**

The Bona Oil System gives you the freedom to create an infinite number of colour possibilities. By mixing or blending colours, you can create the desired shade, tone or character, resulting in a beautiful floor with unique character.

#### BONA CRAFT OILS - BASE COLOURS



INVISIBLE







FROST











GRAPHITE

CLAY

The effects shown here have been created on brushed oak floors and may vary with other wood species.





### BONA CRAFT OILS -BLEND COLOURS (RATIO 1:1)

















ASH / CLAY

ASH / FROST

NEUTRAL / ASH

NEUTRAL / FROST

NEUTRAL / UMBRA

UMBRA / CLAY

UMBRA / FROST

### BONA CRAFT OILS -ACCENT COLOURS (1 COAT OF EACH)

















UMBRA / GRAPHITE

INVISIBLE / GRAPHITE

SAND / LIGHT GREY

GRAPHITE / INVISIBLE WATERPOPPED: RATIO 1:3

GRAPHITE / SAND WATERPOPPED

INVISIBLE / FROST







CLAY / ASH

WIREBRUSHED

CLAY / FROST

WIREBRUSHED &

WATERPOPPED



WATERPOPPED

CLAY / LIGHT GREY GRAPHITE / FROST WIREBRUSHED &







UMBRA / ASH WIREBRUSHED

WIREBRUSHED & WATERPOPPED

# EVEN MORE WITH TONES

#### MIX AND MATCH

Create a wide variety of effects with the Bona Oil System and Bona Nordic Tone or Bona Rich Tone to create your own unique shade, tone or character.

#### **BONA NORDIC TONE**



NORDIC TONE / ASH



FROST

NORDIC TONE /



NORDIC TONE / GRAPHITE





NORDIC TONE / CLAY



NORDIC TONE / UMBRA

#### **BONA RICH TONE**



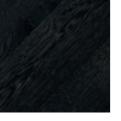
RICH TONE / ASH



RICH TONE / CLAY



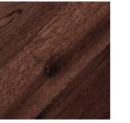
RICH TONE / FROST



RICH TONE / GRAPHITE



NEUTRAL



RICH TONE / **UMBRA** 

The effects shown here have been created on brushed oak floors and may vary with other wood species.





# MIX FOR MORE COLOUR AND DEEPER LUSTRE

#### MIX AND MATCH

Simply add Bona Mix Colour to Bona Nordic Tone or Bona Rich Tone to create your customised shades and unique effects.

#### **EXAMPLES OF BONA MIX COLOURS**



NORDIC TONE / GRAPHITE



NORDIC TONE / GRAPHITE / 1% BLACK



NORDIC TONE / GRAPHITE / 5% BLACK



RICH TONE / FROST



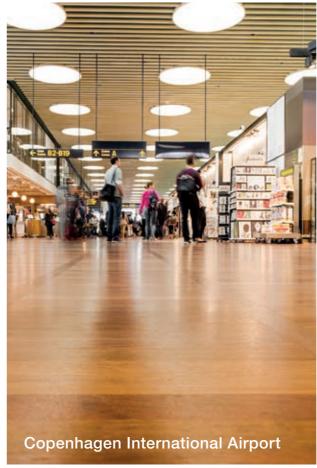
RICH TONE / FROST / 1% BLACK



RICH TONE / FROST / 2% BLACK

RICH TONE / FROST / 5% BLACK





#### **DURABILITY FOR TOUGH USE**

High traffic areas such as busy airport terminals demand fast, effective maintenance. In addition to durable, highly protective coatings such as Bona Hard Wax Oil and Bona Craft Oil 2K, the Bona Oil System includes efficient, straightforward treatment steps.

#### STYLE POSSIBILITIES

Whether it's a dramatic new makeover for an old floor or protecting new parquet, Bona has the solutions and inspiration to enable you to bring out the unique character of wood.





#### SAFETY FOR SENSITIVE AREAS

Bona products are developed with a focus on sustainability and safety. Bona oils are renewable, made using raw vegetable materials and contain exceptionally low levels of VOC, making them suitable for even the most sensitive environments. From hospitals and daycare centres, to application on children's toys, Bona products and solutions are developed with the wellbeing of the contractor, floor owner and floor in mind. Free from Cobalt and Ketoxime.



The Bona Oil System has everything you need to achieve long-lasting, beautiful wood floors. While oil and hard wax oil protect and nourish, our mixable tone range enables you to create unique tones and effects. The Bona Oil System, in combination with our straightforward and effective treatment steps, empowers you to fulfil your unique floor vision with complete Bona confidence.

### PREPARING AND OILING A NATURAL SURFACE

#### STANDARD - NON PIGMENTED OILS







### SANDING

Prepare the surface using the Bona FlexiSand and Bona PowerDrive. Initiate sanding with Bona Abrasives 8700, follow up with Bona Abrasives 8300 and finish with Bona Net. This will give you a perfectly smooth surface, ready for oil application.

### OILING

Apply neutral Bona oil. For maximum penetration and minimum oil waste, apply using Bona Wool Pad.

# **BUFFING**

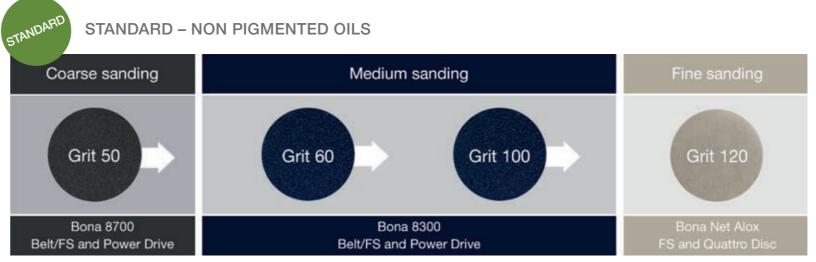
Apply more oil until the surface is saturated. Buff the floor in alternate directions using Bona FlexiSand and a Bona Green Pad. Remove surplus oil with cotton cloths straightaway and let surface dry. The floor is then ready to be enjoyed.



# SANDING FOR NON PIGMENTED OILS

Wooden floors are surfaces with special properties. When it comes to wooden floor sanding, special abrasives have to be used in order to achieve the perfect result. Bona combines 100

years of experience and state-of-the-art technology to develop unique abrasives created with optimal material mixes specially for wooden floor sanding.



For wooden floors that are glossy, silk-matt, non-pigmented oiled or hard waxed, this is the sanding sequence to use - see the chart for type of abrasive and grit and in what order.

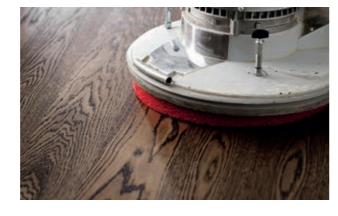


### CREATING COLOURS AND EFFECTS

Create that unique surface. With a simple straightforward process, Bona oils can be combined or customised to create countless tones and effects to suit any environment. This gives you the flexibility to enhance the natural character of wood and create dramatic new looks with ease.







#### SANDING

Prepare the surface using the Bona FlexiSand and Bona PowerDrive. Initiate sanding with Bona Abrasives 8700, follow up with Bona Abrasives 8300 and finish with Bona Diamond Abrasives. This will give you a perfectly smooth surface, ready for oil application.

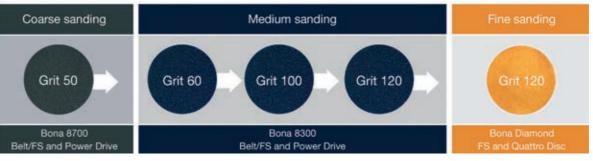
#### COLOURING

Apply the desired coloured oil thinly using an oil-resistant rubber bladed applicator, a stainless steel trowel or a Bona Wool Pad. Make another pass with more oil until the surface is saturated.

#### BUFFING

Buff the floor in alternate directions using Bona FlexiSand and a Bona Red Pad. Remove surplus oil with cotton cloths straightaway and let surface dry.









COLOUR - FOR PIGMENTED OIL

For wooden floors that are stained or pigmented, this is the sanding sequence to use, see the chart for type of abrasive and grit and in what order. Use Bona Diamond Abrasives as a final step for a deeper colour and more intense look.

### CREATE A TEXTURED SURFACE BEFORE OILING

To create an optimally brushed surface, normal sanding procedure is not enough. With Bona unique Brushing Technology you can add depth and texture to a surface before oiling.

For best result we recommend the following steps for sanding and brushing.







#### COARSE AND MEDIUM SANDING

Prepare the surface using the Bona FlexiSand and Bona Power Drive NEB. Initiate sanding with Bona Abrasives 8700 and follow up with Bona Abrasives 8300 before brushing.

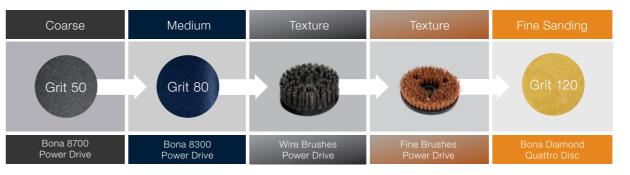
#### **TEXTURING**

Switch to metal brushes on the Power Drive NEB and start brushing out the grains for a haptic texture. Finish with NEB Tynex Brush to smooth out the surface.

#### FINE SANDING BEFORE OILING

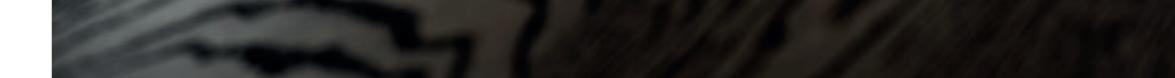
Switch back to sanding discs and finalize sanding with Bona Diamond Abrasives for a perfect, scratch free surface, ready for any oil colouring.





#### SEQUENCES FOR A TEXTURED SURFACE

Bona Brush Technology brushes down deep between the grain. This enhances the texture of the wood, creating floor effects with a difference.



### BONA OIL RANGE

The Bona Oil System has a complete range of oils, hard wax oils and creative colour effects to suit all types of wood floors. Whatever the environment, whatever the look, the Bona oil range is all you need for beautiful floors with unique character.



#### **BONA CRAFT OIL**

Bona Craft Oil is a professional wood oil with excellent saturation properties, offering deep protection against wear, chemicals and moisture.



#### **BONA CRAFT OIL 2K**

Performance, versatility and design - get the charming look and feel of an oiled floor, plus the protection of a finish.



#### **BONA HARD WAX OIL**

Made from modified vegetable oils, this safe, low odour coating provides a hardwearing, stain resistant surface that is easy to spot repair and maintain.







### BONA NORDIC TONE

Bona Nordic Tone is a pre-treatment to Bona Craft Oil for creating the unique character of a Scandinavian white washed floor.



### **BONA RICH TONE**

Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour, giving the floor a touch of sophistication.



### **BONA MIX COLOUR**

Bona Mix Colour is a concentrated pigment paste for waterborne systems and specifically for Bona Nordic Tone and Bona Rich Tone.

### BONA CRAFT OIL

With superior wood saturation properties, Bona Craft Oil delivers deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties, only a single application is typically required making surface treatment fast and easy. Bona Craft Oil is available in 6 versions including Neutral, which, thanks to its nonyellowing formula, is ideal for light wood species.













A natural vegetable oil, Bona Craft Oil has virtually no odour and significantly lowered VOC, making it safe to work with and live on. Bona Craft Oil is suitable for wood floors in both public and domestic environments, as well as for children's furniture and other woodwork.



- ✓ Low gloss, natural apperance
- Easy repair
- ✓ Long open-time

- ✓ Very low VOC
- ✓ Good scuff resistance
- ✓ Easy application



### BONA CRAFT OIL 2K

Get the charming look and feel of an oiled floor, plus the protection of a finish. Bona Craft Oil 2K's unique formula, made from modified plant-based oil, exhibits accelerated drying time and strengthened wear resistance. Available in 9 versions, Bona Craft Oil 2K is intermixable, providing infinite colour possibilities and works perfectly with a wide variety of wood species,















including tropical and problematic species such as jabot, cherry and walnut. Bona Craft Oil 2K delivers a beautiful, durable, water and stain-resistant surface, which is ready for light use in just 8 hours. Can be used as oil only or can be also overcoated with our lacquers.





















✓ Scuff & scratch resistant

✓ Quick and easy to apply

✓ Uniform colouration



✓ Good resistance to water and chemicals

✓ High in oil, low in solvents

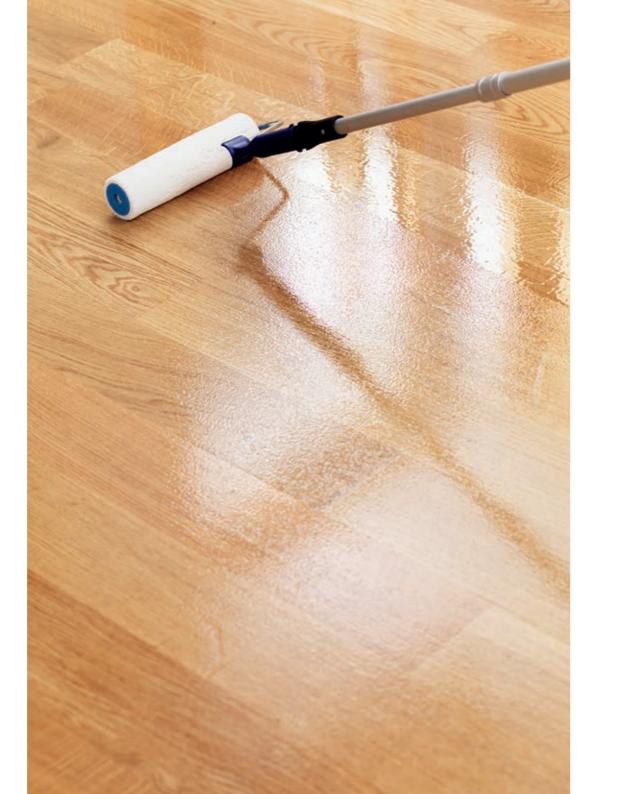


### FOR EXTRA WEAR

#### **BONA TRAFFIC HD**

Bona Craft Oil 2K is overcoatable with Bona Traffic HD. Bona Traffic HD, the world's toughest and fastest drying lacquer for wooden floors. Exposure to extreme wear and allowing full traffic can be resumed in just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential.





# COLOUR FOR FINISH

#### **BONA DECOR PAINT**

Bona Decor Paint is a waterborne paint with ultra-hide properties, specially developed for wooden floors. It covers in 1-2 coats and establishes an excellent background before being sealed with Bona's waterborne lacquer.















### BONA HARD WAX OIL

Bona Hard Wax Oil is a natural oil, modified for superior protection of wooden floors. It produces the warm look of an oiled floor, while providing a hardwearing, stain-resistant surface that is spot-repairable and easy to maintain. Its safe and sustainable formula contains no cobalt or ketoximes and is very low in odour. Bona Hard Wax Oil is easy to use





and can be applied with a roller, brush or trowel. It is highly suitable for floors with underfloor heating and the open, breathable surface it produces reduces the risk of side-bonding. Available in silkmatt, matt and extra matt, Bona Hard Wax Oil is ideal for sealing the colour of Bona Craft Oil and/or Bona Rich Tone for enhanced grain and colour.



Gloss Silkmatt Matt X-Matt	Ĺ	
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- ✓ A spectrum of base colours
- ✓ Unlimited mix possibilites
- ✓ Overcoatable

#### WEAR RESISTANCE

To maintain the original beauty of your wooden floor, oil treatment will enhance the wood's look and feel, while giving it a proper protection. When heavier traffic is expected, choose Bona Hard Wax Oil for long-lasting and excellent resistance to wear, scuff marks and moisture.



### TONING FOR MORE THRILLING EFFECTS

Bring daring new looks to beloved floors. Bona Nordic Tone and Bona Rich Tone pretreatment colouring can be used alone or mixed with Bona Mix Colour to achieve the widest spectrum of tones and shades. Combine with Bona Craft Oil or a contrasting colour for exciting 2-dimensional effects, or for an elegant, durable finish, simply overcoat with Bona

Hard Wax Oil. Inspired by the latest interior trends, from the cool serenity of Nordic shimmer, to the deep urban sophistication of graphite, when used as part of the Bona Oil System you can create just the right tone to suit every style and character.



























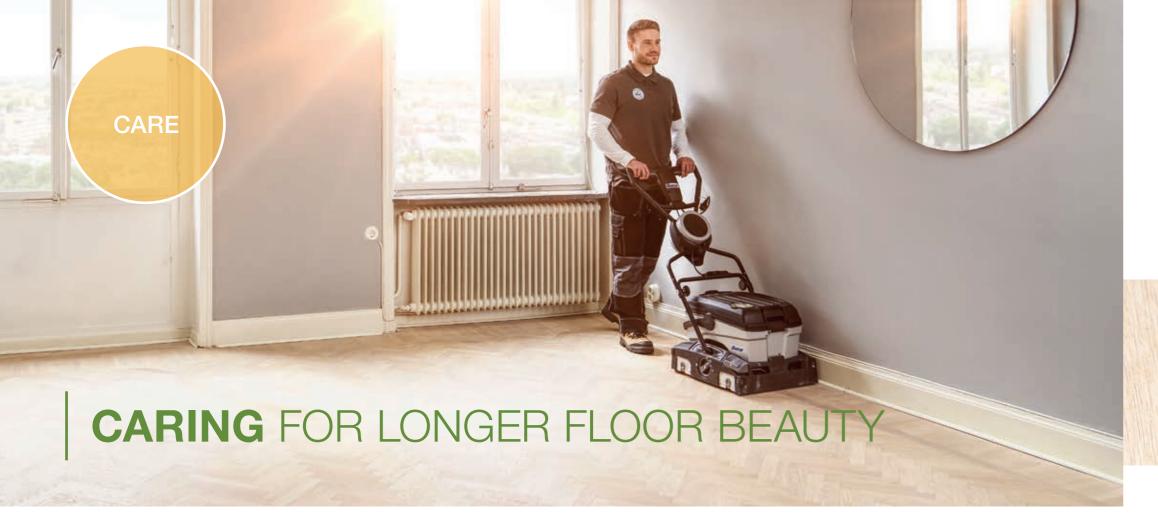
# ADD PIGMENT FOR EXTREME DEEP LUSTRE

Box Mix Colour is a concentrated pigment mix for Bona Nordic Tone and Bona Rich Tone. Simply add to intensify or change the colour of the Bona Tone to create customised shades and unique special effects.









#### REVIVING FLOORS – A STRAIGHTFORWARD BUSINESS

Over time, wooden floor surfaces become tired and dull from wear and dirt that quickly builds up. To bring back that beautiful natural lustre, Bona has developed a unique system designed specifically for wooden floors. Using the Bona PowerScrubber together with specially formulated Bona DeepClean W, you can reach deep down into the wooden surface and

remove even the toughest dirt, grime and scuff marks. With no need to vacate the premises, it secures a fast working process – all in less than a day's work.



Regular cleaning and maintenance is the key to longer floor life, but the organic nature of wood floors demand special care. From soap and cleaners as part of a recommended regular cleaning routine, to oils, waxes and deep cleaning solutions to preserve and extend the life of wood floors, Bona's complete care program cleans, maintains and protects.

#### PROFITABLE WORK FROM LOYAL CUSTOMERS

Giving remarkable results in a very short space of time, the Bona Deep Clean System offers great value for customers' floors. As an extension of the offer, high customer value can be delivered per working hour while building important long-term relationships.

Creating ongoing links with the customers by means of this effective maintenance offer, action can be taken at regular intervals. Satisfied customers are more likely to contact 'their' floor craftsman with whom they already have an established relationship with, rather than call upon the services of another.

### REVIVING THE SURFACE

### Reviving floors – a straightforward business

Wooden floor surfaces can after a while become tired and dull from wear and dirt. Bona has developed a unique system designed specifically for wooden floors to bing back its beautiful natural lustre,

- ✓ For indoor lacquered or oiled surfaces
- ✓ For outdoor decking
- ✓ Use with Bona DeepClean W

Using the Bona PowerScrubber together with specially formulated Bona DeepClean W, you can reach deep down into the wooden surface and remove even the toughest dirt, grime and scuff marks. With no need to vacate the premises, it secures a fast working process - all in less than a day's work.





### RESTORING THE SURFACE

When a wooden floor's protective oil surface begins to wear thin, becoming dull and lack lustre, it's time to replenish it. After thorough deep cleaning with Bona PowerScrubber and Bona DeepClean W the surface is ready for a fresh coat of protective Bona Oil Care. Apply using Bona FlexiSand and Bona Wool Pad, optimal tools for fast and effective application, to bring the floor's surface back to life.

- ✓ Simple and ergonomic
- ✓ Powerful and effective
- ✓ Restoring to it's original lustre







### CLEAN - REFRESHING IN A GO

### Oiled floors need to be treated right

Regular cleaning is the key to a better, longer lasting floor. Bona care solutions work effectively, without harming surfaces or the environment. Quick and straightforward with a great result, maintaining floors couldn't be easier.

- ✓ Longer life
- ✓ Quick and simple
- ✓ Refreshed lustre

Bona Oil Care provides nourishment for oiled floors, while Bona Oil Soap removes dirt from surfaces gently, yet effectively, leaving floors clean and refreshed. Suitable for both machine and manual cleaning, Bona Oil Care and Bona Oil Soap provide outstanding cleaning performance without the use of harmful chemicals, making them ideal for any environment.



Bona Cleaning Pad with microfibres cleans gentle and effective.



### SOLUTIONS FOR ALL TYPES OF MAINTENANCE



# **BONA DEEPCLEAN W**

This concentrated cleaner is ideal for the thorough, deep cleaning of finished and oiled wooden floors as well as outdoor deckings. Its unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.



#### BONA WAX OIL W

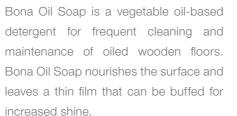
Bona Wax Oil W is a maintenance product primarily for Bona Hard Wax Oil. Made from a concentrate of natural oils and waxes, it contains less than 2% solvents. Can also be used on Bona Craft Oil, where increased protection against water and spills is required.



#### **BONA OIL CARE**

Bona Oil Care is a rapid drying maintenance oil for protecting and reviving previously oiled wooden floors. Its lowviscous, unique blend of different vegetable oils has excellent penetration ability produces very little odour. Replenishes the wood pores for longlasting protection.





**BONA OIL SOAP** 





### BONA DISTRIBUTION SUPPORT

Bona not only develops and offers optimal, sustainable wood floor solutions. We also supply striking, impactful display material for easy overview, product and category exposure for stores and distribution. Together with ready-to-use shelf units and value-added displays,

Bona also provides campaign material, how-to instructions, selection tools and user guidance, facilitating customer decisions and influencing purchasing.











#### **MODULAR & ADAPTABLE DISPLAYS**

Space-effective product exposure and optimal space management with modular and communicative displays for the most effective planning.

#### **PROMOTIONS & ACTIVITIES**

Instore and online customer support with a pedagogical approach, as well as regular value-creating promotions.

#### ATTENTION & MESSAGING

Shelf units with opportunities for clear and impactful campaign messaging.

#### SELECTION SAMPLES

Easy to use and understand, selection tools guide the customer to make the right decision.



Established in 1919, Bona is a world leading innovator with a unique system for wooden floor treatment. Through subsidiaries and distributors we have local presence in more than 90 different countries enabling us to be close to our customers and craftsmen.

Our long commitment and passion for wooden floors enable us to offer lasting, sustainable results that meet all wooden floor needs for professionals and floor owners alike.





